

DTIP 2013

Pyroelectric PZT sensors screen printed on glass

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Outline

Introduction

Pyroelectrics

Screen Printing

PZT sensor

 Poling

 Pyroelectric characterization

 Piezo

Thermal loading

 Water Jet

 Microfluidic

Conclusions

Pyroelectrics

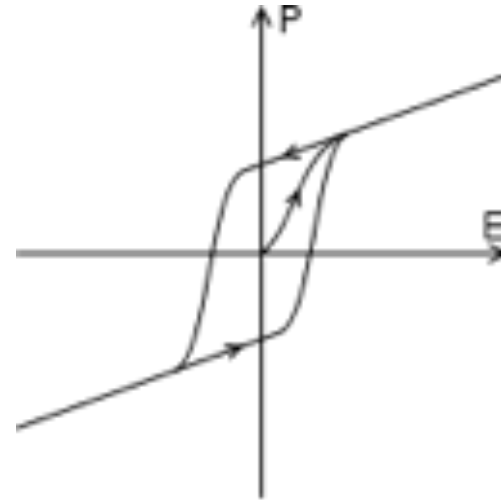
Ferroelectrics : Internal polarization

↙ **Piezoelectrics** : Polarization changes with stress

↘ **Pyroelectrics** : Polarization change with temperature variation

$$I_{pyro} = pS_{el} \frac{dT}{dt}$$

! Measure only temperature **variations**



Pyro coef. from 30 to 200 ($\mu\text{C}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$)

Applications :

Bolometers, IR detector, presence detector, fingerprint sensor

Terahertz detectors

Screen printing

Localised transfer of Ink paste through a stencil on a mesh.

Glass substrate

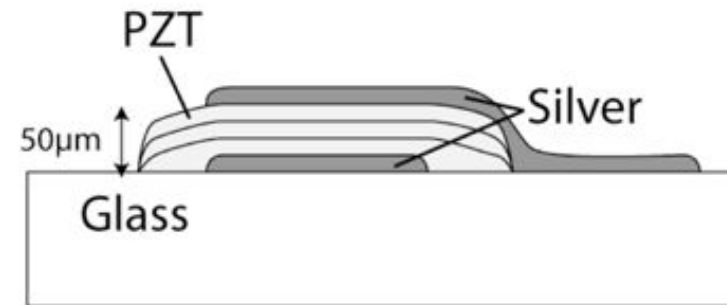
2x Silver Electrodes

3x PZT (15 μ m each)

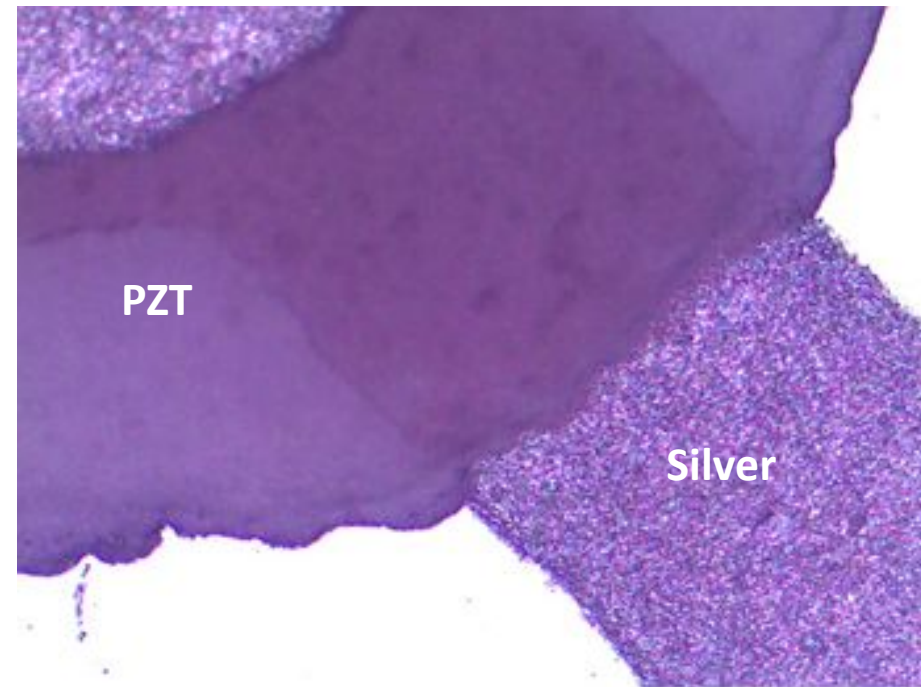
Hardening 10mn 120 $^{\circ}$ C

Firing : 650 $^{\circ}$ C (instead of 850 $^{\circ}$ C)

Passivation : Si₃N₄ PECVD Deposition

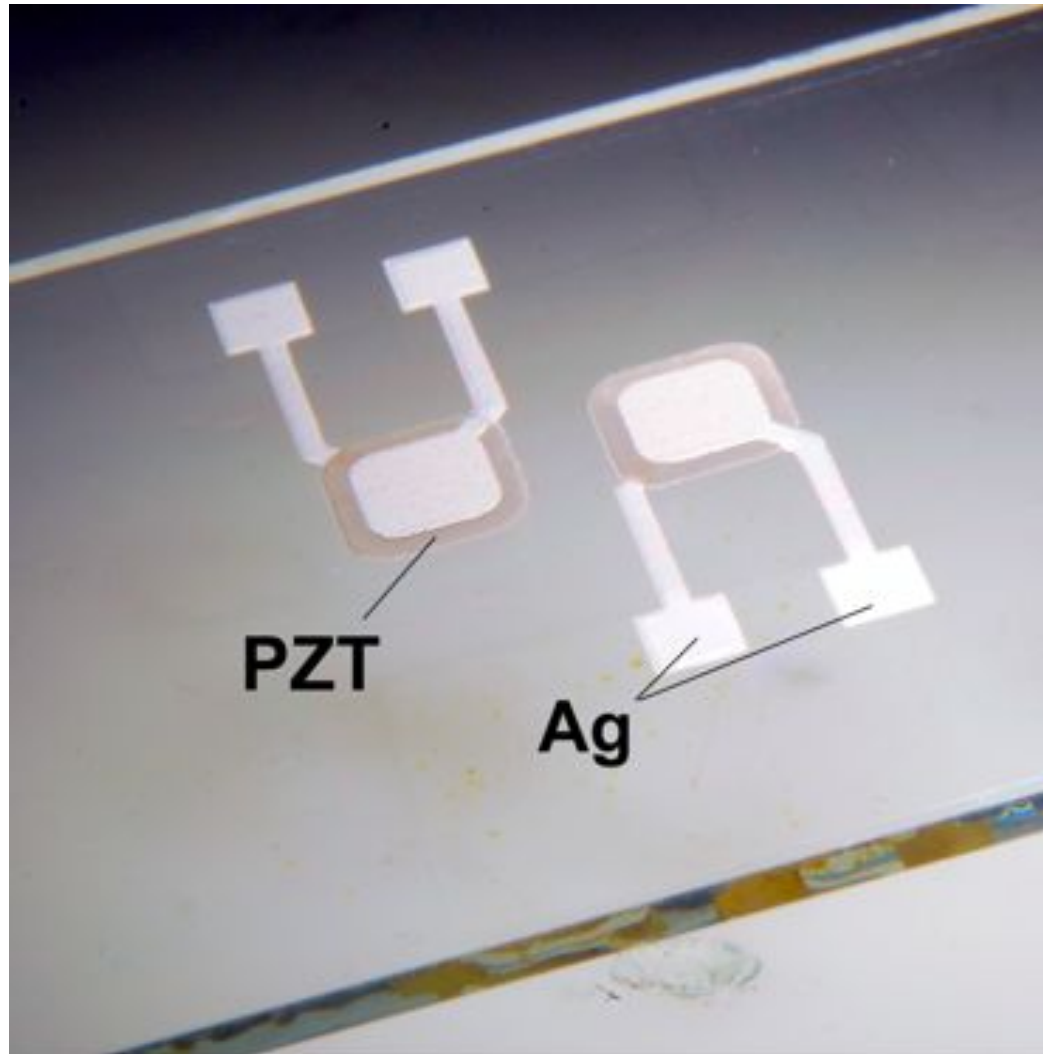


DEK 248



PZT paste from Smart Fabrics Inks

Screen printing

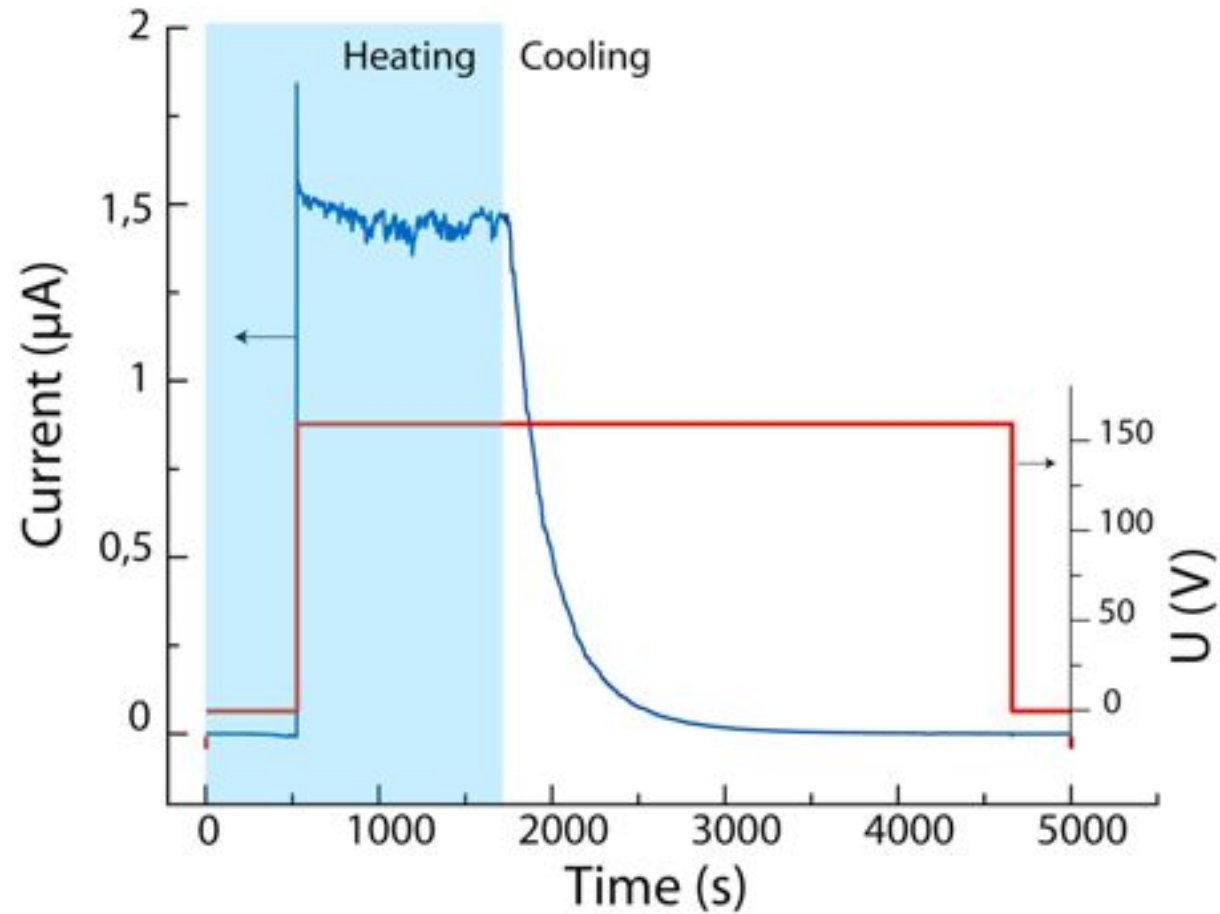


Surface 8mm^2

Poling

Ferroelectric materials need to be polled in order to align the domains and to maximize the internal polarization.

200°C.
160V
3.2 MV.m⁻¹
10mn



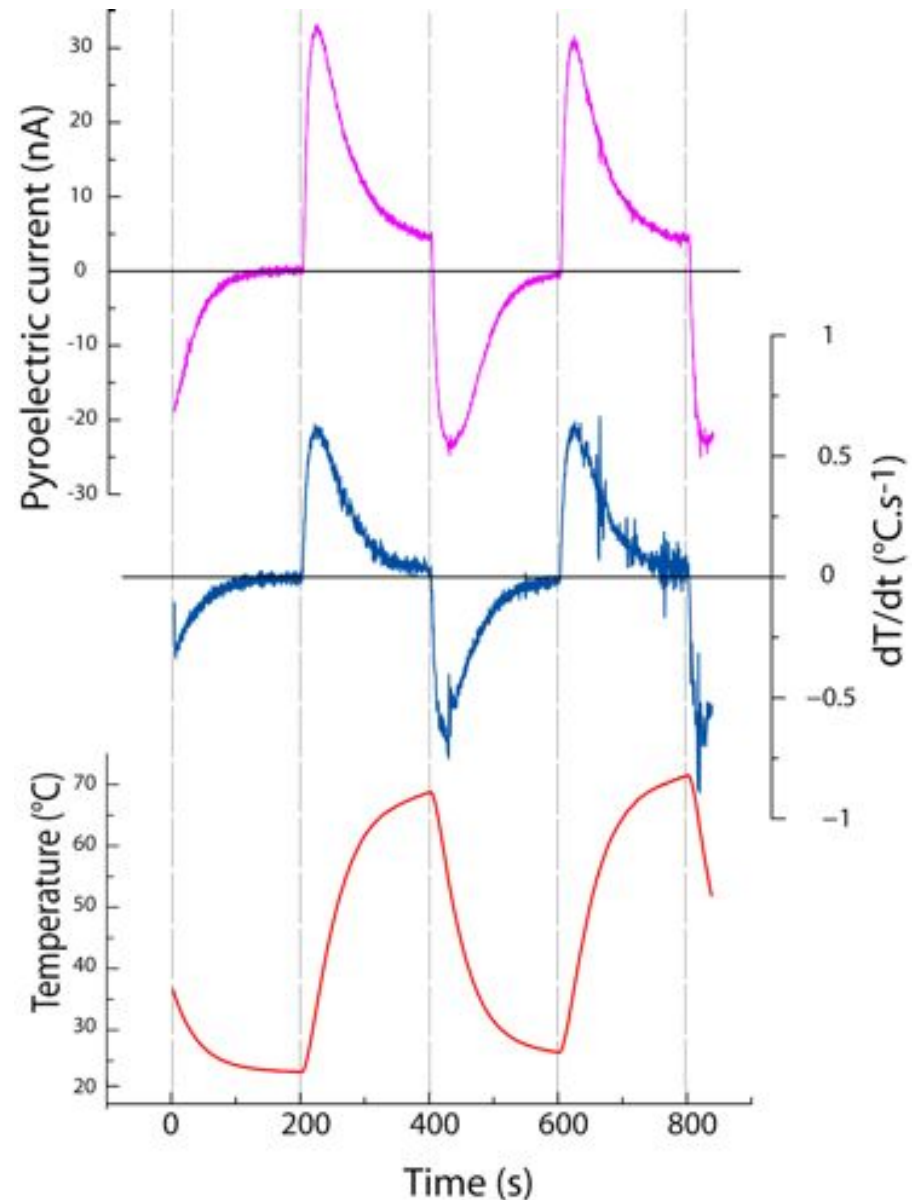
Pyroelectric Characterization

The current is monitored with a shielded Keithley 6514 electrometer.

Temperature on the sample is measured with a thermocouple placed on the sample surface and its time derivative is computed

$$P = 67 \mu\text{C}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$$

$P \approx 100$ on ceramics fired @ 850°C



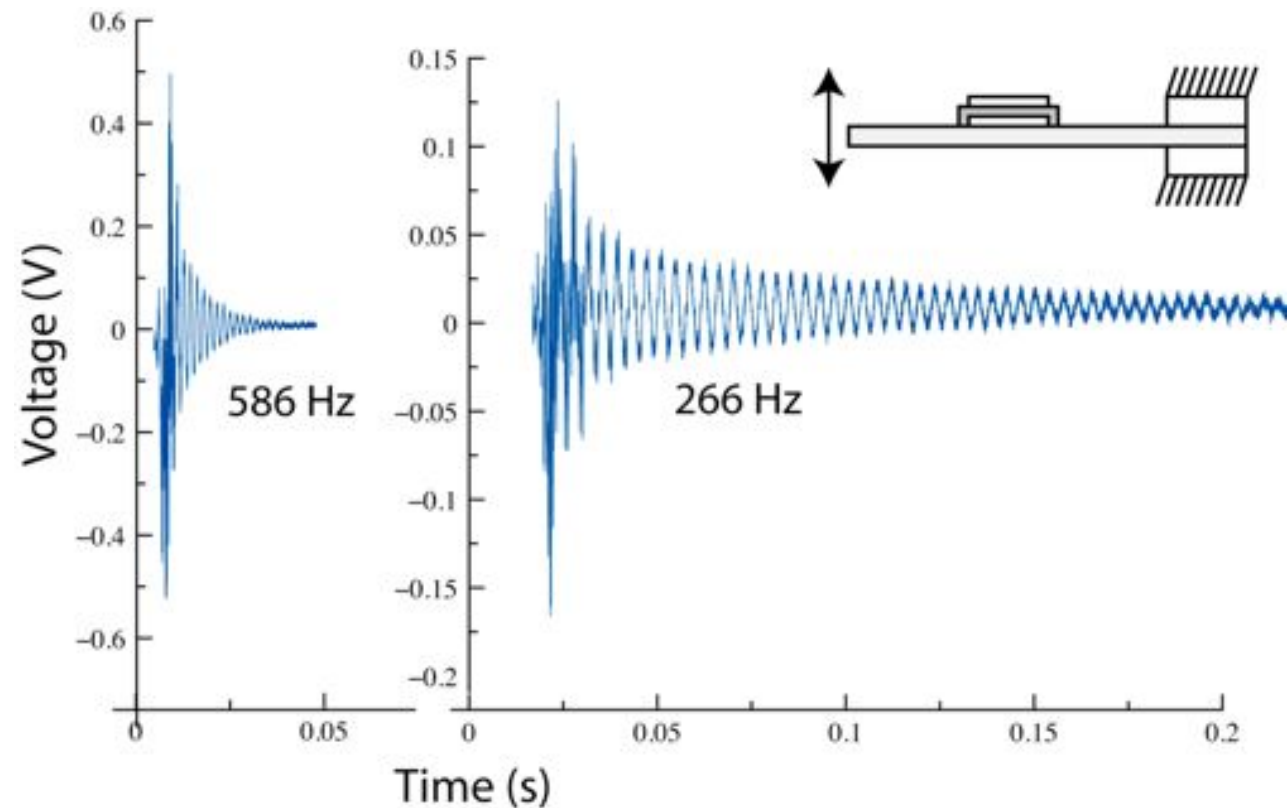
Piezoelectric

Mechanical oscillations on natural frequency

Measured with the piezo effect

Mechanical escapement

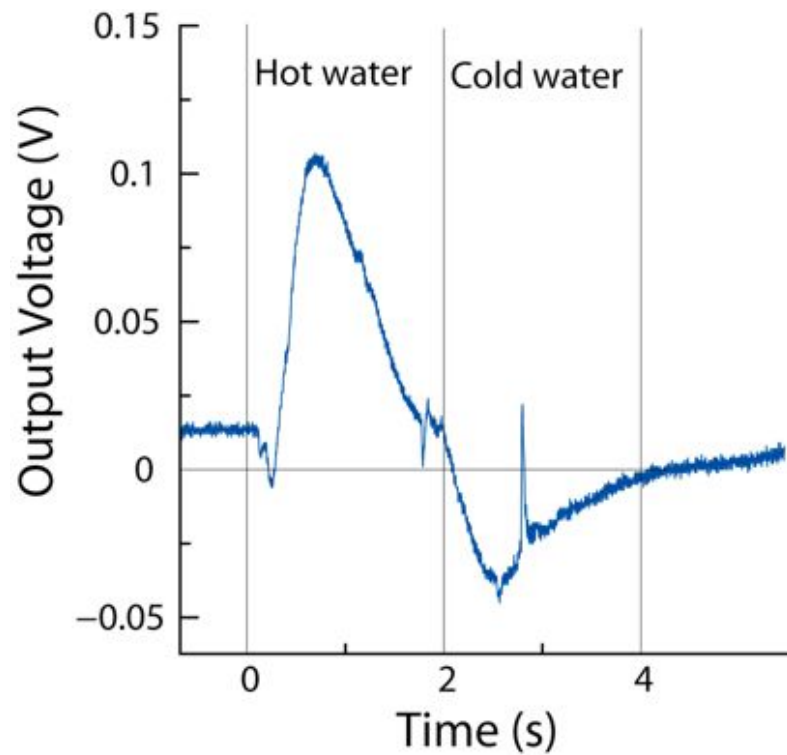
Output plugged on a transimpedance amplifier with a gain of 10^6 .



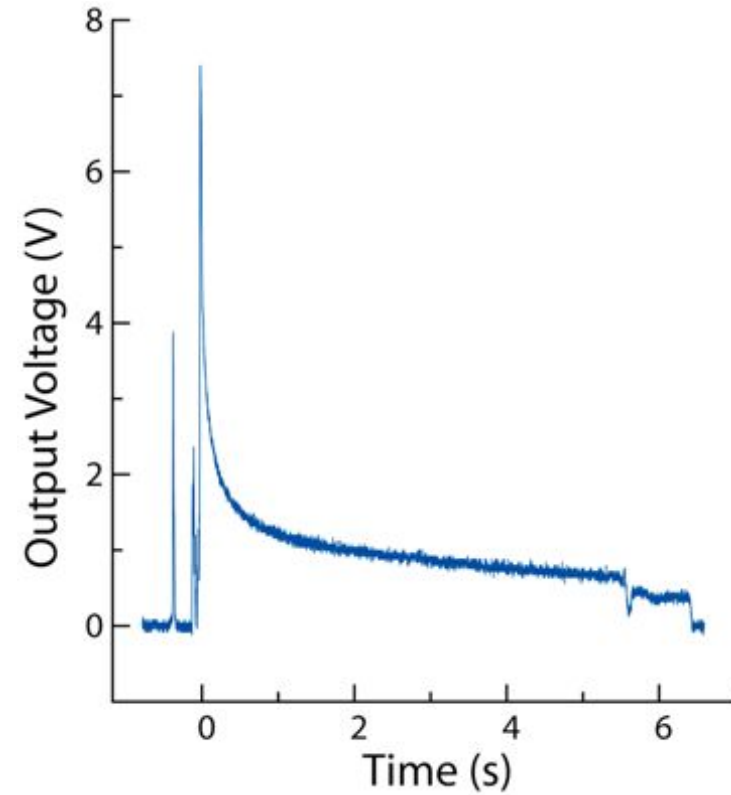
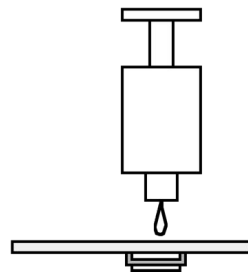
- Different clamping position, different resonant frequency
- Damping

Water Jet

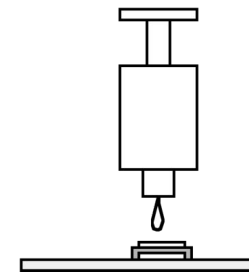
Thermal Stimulation with jet of hot and cold water



Backside



Frontside



Microfluidic

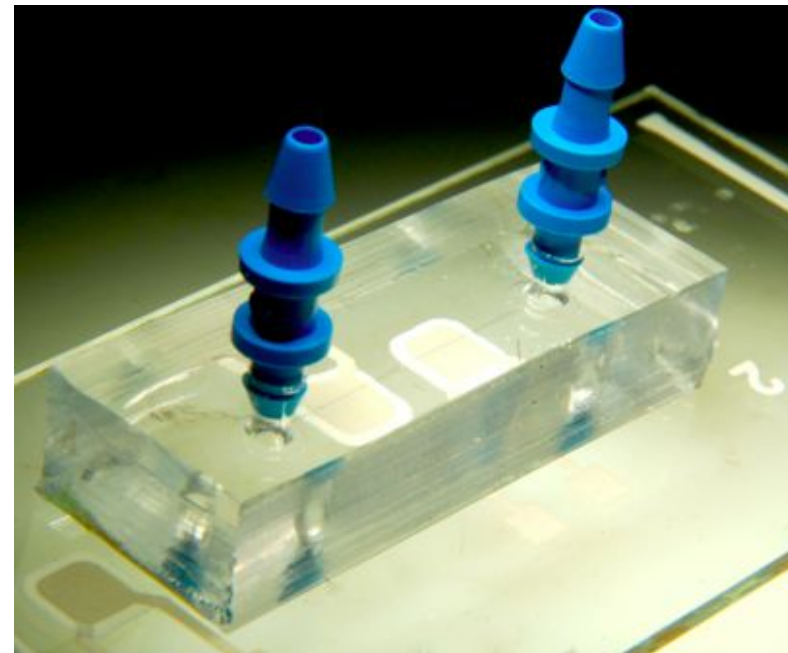
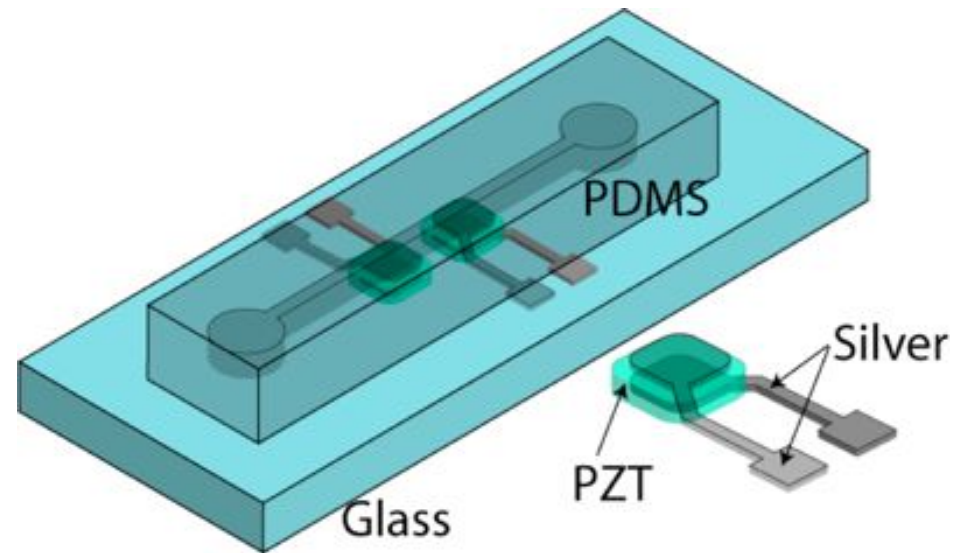
Microfluidic channel aligned on top of Pyroelectric element

PDMS bloc with a single channel / inlet / outlet

O₂ plasma bonding permanent bonding
Or mechanical clamping

Syringe pushers connected to inlet with a T junction

3mmx1mm cross section



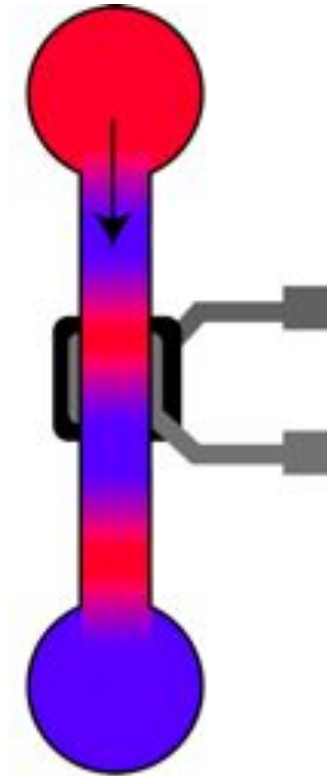
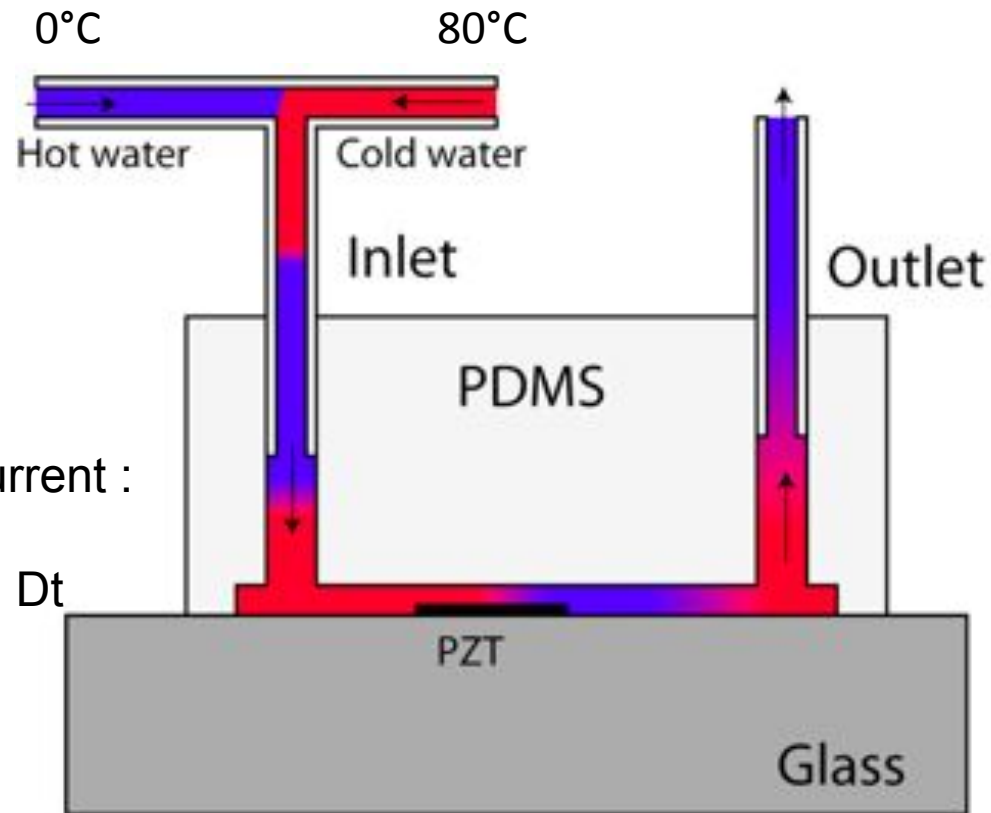
Sequential streams for Temperature gradients

Heat losses :

Water to water
Water to glass
Water to PDMS

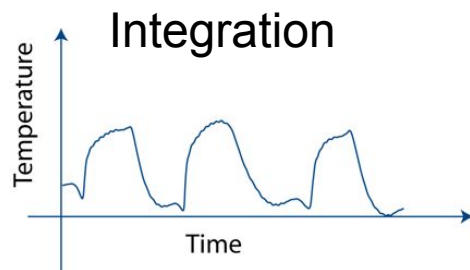
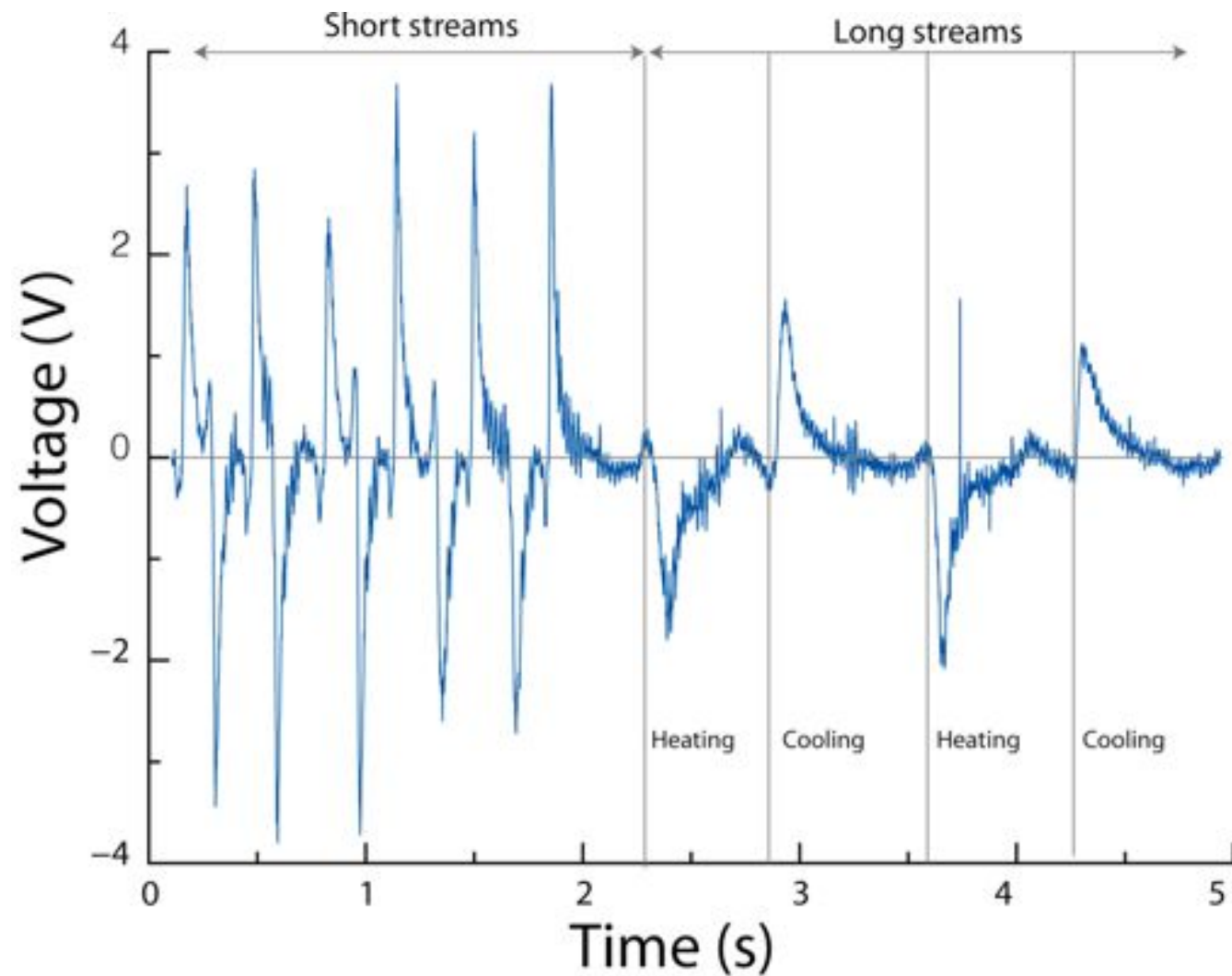
For high pyroelectric current :
High DT
High flow speed / small Dt

Shortest path



Measurement

Output plugged on a transimpedance amplifier with a gain of 10^6 .



Toward micro power generation

The device can be used as a micro power generator

Waste heat collection : Hot and cold water sources

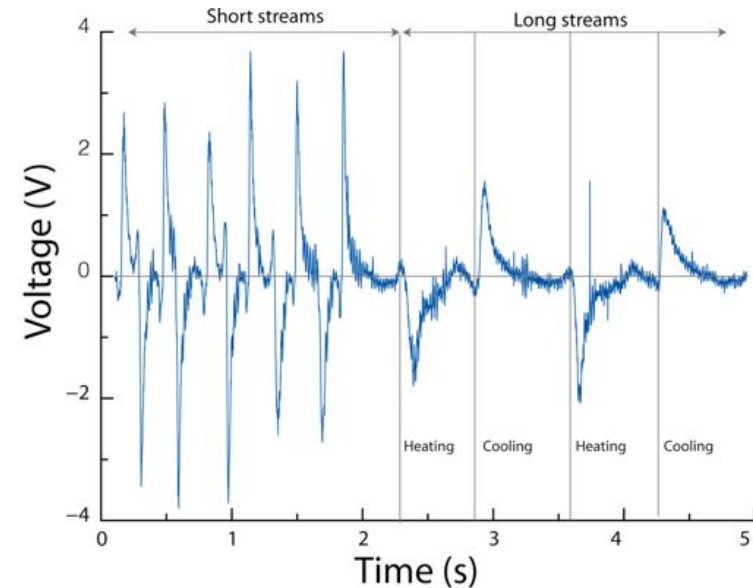
+ pressure (or gravity) to circulate the flow

Maximum Carnot efficiency $\eta_{\max} = 1 - \frac{T_c}{T_h}$

Output power not measured

Electrical charge must be adapted

Problem : sequential flow H+C...

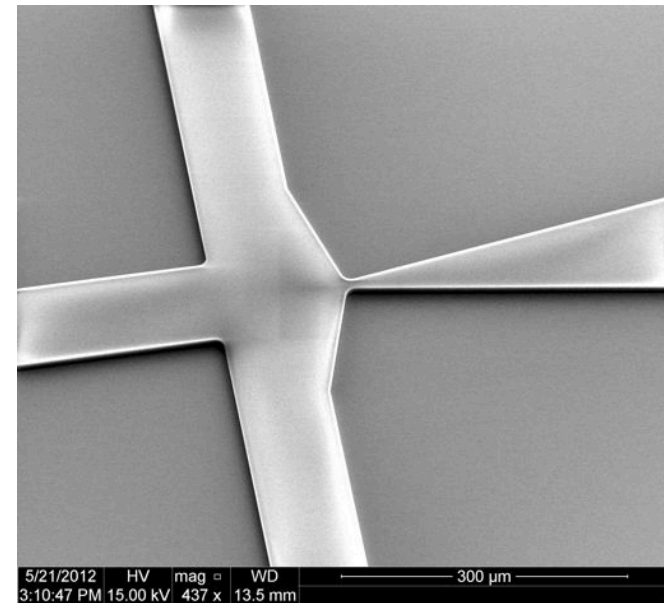
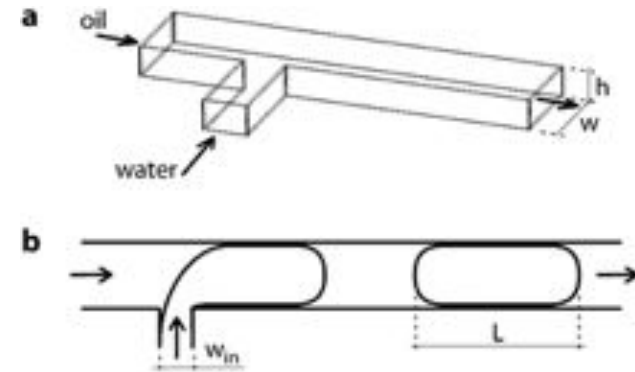
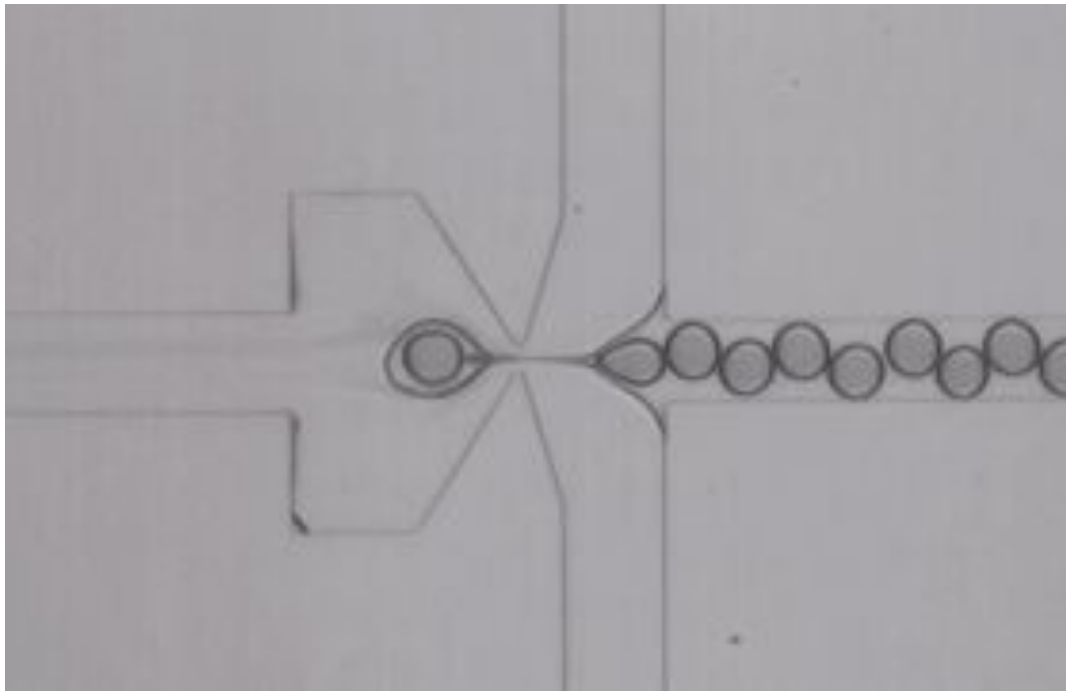


Flow focusing

Flow focusing allows the creation of droplets in non miscible fluids

Using two phase non miscible liquids as hot and cold sources :

One pressure input



To be evaluated....

Conclusions

PZT thick film screen printed on glass

Pyroelectric and Piezoelectric behaviour

Streams of consecutive hot and cold water fed through a microfluidic channel

Positive and negative pulses -> pyroelectric current

Potential use in waste heat micro power generation

Optimisation :

Material coefficient

Substrate (losses)

non miscible liquids (one pressure source)